CHIPQUIK[®] Lead Free Solder Wire and Spheres

Safety Data Sheet (SDS)

www.chipquik.com

To comply with European CLP Regulation 1272/2008, US 29CFR 1910.1200 OSHA's Hazard Communication Standard, and Australian NOHSC: 1008 [2004] and ADG Code 7.4

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: SYNONYMS: PART NUMBERS:	 Chip Quik Lead Free Solder Wire and Spheres Series: SMDSWLF, SMDSWLTLFP, SMD_NL, SMD20 Solder Spool, Solder Sticks, Solder Coil, Chip Quik Alloy, Removal Alloy, Rework Solder, Solder Spheres SMD1NL, SMD4.5NL, SMD8NL, SMD16NL, SMD32NL, SMD32NLS, SMD6000, SMDSWLF.020 10Z, SMDSWLF.031 10Z, SMDSWLF.020 20Z, SMDSWLF.031 20Z, SMDSWLF.020 40Z, SMDSWLF.031 40Z, SMD2WLF.020 10Z, SMD2040, SMD2040-25000, SMD2050, SMD2050, SMD2055, SMD2055, SMD2055, SMD2060, SMD2060-25000, SMDSWLF.015 1LB, SMDSWLF.020 11B, SMDSWLF.031 11B, SMDSWLF.015 80Z, SMDSWLF.020 11B, SMDSWLF.031 10Z, SMDSWLF.015 80Z, SMDSWLF.020 80Z, SMDSWLF.031 80Z, SMD2SWLF.015 80Z, SMD2SWLF.031 80Z, SOLDERWICK2.0, SOLDERWICK2.8, SMD1N100, SMD1N52SN48, SMDIN97AG3, SMD2SWLF.031 70Z, SMDSWLF.015 10Z, SMD2SWLF.031 70Z, SMD2SWLF.015 10Z, SMD2SWLF.031 40Z, SMD2SWLF.031 20Z, SMD2SWLF.020 10Z, SMD2SWLF.020 202, SMD2SWLF.015 10Z, SMD2SWLF.031 10Z, SMD2SWLF.031 20Z, SMD2SWLF.031 40Z, SMD2SWLF.020 202, SMD2SWLF.020 40Z, SMD2SWLF.031 10Z, SMD2SWLF.031 20Z, SMD2SWLF.031 40Z, SMD2SWLF.031 40Z, SMD2SWLF.031 20Z, SMD2SWLF.031 40Z, SMD2SWLF.031 40Z, SMD2SWLF.031 40Z, SMD2SWLF.031 40Z, SMD2SWLF.031 40Z, SMD2SWLF.031 40Z, RASWLF.035 20Z, RASWLF.031 10Z, RASWLF.031 10Z, RASWLF.031 40Z, RASWLF.031 80Z, RASWLF.031 10Z, RASWLF.031 10Z, RASWLF.031 40Z, RASWLF.031 40Z, RASWLF.030 10B, RASWLF.031 10Z, RASWLF.031 10Z, RASWLF.031 40Z, RASWLF.031 80Z, RASWLF.031 1LB, RASWLF.030 11B, RASWLF.031 11D, RASWLF.031 11B, NC2SWLF.031 11B, NC2SWLF.031 11B, NC2SWLF.031 11B, NC2SWLF.030 11B, NC3SWLF.040 100, SMD2SWLT.040 200, SMD2SWLT.040 200, SMD2SWLT.040 100, SMDSWLT.040 200, SMD2SWLT.040 200, SMD2SWLT.0
MANUFACTURER: ADDRESS: PHONE: EMERGENCY PHONE:	Chip Quik Inc. 931-3909 Witmer Rd., Niagara Falls, NY 14305 (USA) 3rd Floor, 207 Regent Street, London W1B 3HH (UK and EU) 5-1480 Sandhill Dr., Ancaster, ON L9G 4V5 (Canada) 42A Crimea Street, C/O A03886, Parramatta, NSW, 2150 (Australia) (508) 477-2264 (800) 424-9300 (USA and Canada 24/7 CHEMTREC) +44 20 3868 7152 (UK and EU 24/7) +61 2 8607 7057 (Australia 24/7)
REVISION DATE: REVISION NUMBER: REVISED BY:	2020/12/14 4.0 Chip Quik Product Safety
PRODUCT USE:	Soldering components for bonding semiconductor chips and packages to circuit boards. Removal of semiconductor chips and packages from circuit boards. This product is for industrial use only.
2. HAZARD IDENTIFICA	TION

Classified in accordance with European CLP Regulation 1272/2008

 Acute Tox.
 4

 Skins Sens.
 1

 CHEMICAL NAME:
 NA

 CHEMICAL FAMILY:
 Mixture

 CHEMICAL FORMULA:
 Proprietary

 ROUTES OF ENTRY:
 Inhalation, Ingestion, Skin/Eye Contact

NA

TARGET ORGANS:

GHS/CLP:



GHS/CLP LABEL ELEMENTS:

Hazard statement(s) H302 H315 H317 H319 H332 H334 H335	Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.
Precautionary statement(s)	
P102	Keep out of reach of children.
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P233	Keep container tightly closed.
P260	Do not breathe dust/fume/gas/mist/vapor/spray.
P262	Do not get in eyes, on skin, or on clothing.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink, or smoke when using this product.
P271	Use in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280 P284	Wear protective gloves/protective clothing/eye protection/face protection.
P284 P301/P330/P331/P310	In case of inadequate ventilation wear respiratory protection.
	IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Immediately call a POISON CENTER/Doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Wash with soap & water. Get medical advice/attention if
F303/F301/F332/F333/F313	skin irritation or rash occurs or if you feel unwell.
P304/P340/312	IF INHALED: Remove victim to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if
1 304/1 340/312	you feel unwell.
P305/P351/338/P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue
	rinsing. Immediately call POISON CENTER/Doctor.
P308/P313	IF EXPOSED OR CONCERNED: Get medical advice/attention.
P342/P311	IF EXPERIENCING RESPIRATORY SYMPTOMS: Call POISON CENTER/Doctor.
P362	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P402/P404	Store in a dry place. Store in a closed container.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

POTENTIAL HEALTH EFFECTS (CHRONIC and OVEREXPOSURE)

Tin: Dust or fumes may cause irritation of the skin mucous membranes and may result in a benign Pneumoconiosis (Stannosis).

Silver: May cause discoloration of eyes and skin (Argyia).

Bismuth: May cause foul breath, a blue-black line on the gums, and Stomatitis.

Antimony: May cause gastrointestinal upset, sleeplessness, irritability, and muscular pain.

Indium: May cause weight loss, pulmonary edema, blood damage and degenerative changes in liver and kidneys.

MEDICAL CONDITIONS POSSIBLY AGGRAVATED BY EXPOSURE: Diseases of the blood-forming organs, kidneys, nervous and possibly reproductive systems. Occupational Asthma.

SECTION 2 NOTES:

Chip Quik Inc. does not recommend, manufacture, market, or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Classified in accordance with European CLP Regulation 1272/2008

Hazardous Ingredients ⁽¹⁾	C.A.S. Number	Weight Percent	OSHA PEL mg/m ³	ACGIH TLV TWA mg/m ³	LD 50 Ingested g/Kg	LD 50 Inhaled g/m ³
Modified Rosins (Rosin) (2)	8050-09-7	<45	NE	NE	NE	NE
Pine Oil Derivatives (Terpineol)	8000-41-7	<5	NE	NE	NE	NE
Mixed Carboxylic Acids (Maleic Acid) ⁽²⁾	110-16-7	<4	NE	NE	NE	NE
Tin	7440-31-5	Product contains	2.00	2.00	NE	NE
Silver	7440-22-4	one or more of	0.01	0.10	NE	NE
Bismuth	7440-69-9	these metallic	NE	NE	NE	NE
Antimony	7440-36-0	elements in	0.50	0.50	7.0 Rat	NE
Indium	7440-74-6	varying	NE	0.10	NE	NE
Copper	7440-50-8	percentages	1.00	1.00	NE	NE

Non-Hazardous Ingredients	C.A.S. Number	Weight Percent	OSHA PEL	ACGIH TLV TWA	LD 50 Ingested	LD 50 Inhaled
			mg/m ³	mg/m³	g/Kg	g/m³
Surfactants	NA	<4	NE	NE	NE	NE
Rheological Modifier	NA	<5	NE	NE	NE	NE

SECTION 3 NOTES:

(1) Per 29 CFR 1910 the mixture has not been tested as a whole. All hazardous components, which comprise 1% of the mixture (0.1% carcinogenic), are listed. Percentages of individual components are not listed as this information is considered a trade secret.

(2) The identity of the specific chemical(s) is being withheld as a trade secret per 29 CFR 1910.1200. The hazardous properties of these ingredients are disclosed in this SDS.

4. FIRST-AID MEASURES

Signs and symptoms of exposure: Inhalation-Nose and throat irritation, headache, dizziness, difficulty breathing, coughing. Ingestion-nausea, vomiting, cramps. Skin-redness, burning, rash, dryness. Eye-redness, burning, tearing, blurred vision.

Emergency first aid procedures:

EYES: Flush with plenty of water, contact a physician. If contact lenses can be removed easily, flush eyes without contact lenses.

SKIN: Wash affected area with plenty of warm, soapy water. If irritation persists, seek medical attention.

INGESTION: Call a physician or Poison Control Center immediately. Do not induce vomiting. Drink large amounts of water. Never give anything by mouth to an unconscious person

INHALATION: Remove to fresh air. Support respiration if required. If not breathing, seek immediate medical attention.

5. FIREFIGHTING MEASURES

EXTINGUISHING MEDIA:	Dry chemical, foam
SPECIAL FIRE FIGHTING PROCEDURES:	Do not use water. Use NIOSH-approved self-contained Breathing Apparatus and full protective clothing if involved in a fire.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	May release Toxic metal and oxide fumes. High concentrations of dust may present explosion hazard. Water trapped below molten metal may explode thus spattering molten metal.

SECTION 5 NOTES:

Molten solder alloys consisting of Antimony, Bismuth, Copper, Indium, Silver, and/or Tin do not produce significant quantities of fumes below 900° F.

6. ACCIDENTAL RELEASE MEASURES

PRECAUTIONS AND EQUIPMENT: Material is extremely thick and will not flow out.

ACCIDENTAL RELEASE MEASURES: If material spills or leaks use a spatula to collect and place it in a plastic or glass jar. Remove traces of residue using cloth rags or paper towels moistened with Isopropyl Alcohol. Exposure to spilled material may be irritating. Follow on-site personal protective equipment recommendations.

ENVIRONMENTAL PRECAUTIONS: Avoid release to the environment. Collect spillage.

SECTION 6 NOTES:

See Sections 2, 4, and 7 for additional information.

7. HANDLING AND STORAGE

HANDLING/STORAGE: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid inhalation of fumes or dust. Avoid contact with eyes, skin, and clothing. Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Wear appropriate personal protective equipment when working with or handling. Always wash hands thoroughly after handling this product. Dispose of following Federal, State/Provincial, and Local regulations.

OTHER PRECAUTIONS: Empty containers may retain product residues in vapor, liquid, and/or solid form. All labeled hazard precautions should be observed.

WORK HYGIENIC PRACTICES: Cosmetics/Food/Drink/Tobacco should not be consumed or used in work areas. Always wash hands after handling material and before applying or using cosmetics/food/drink/tobacco.

SECTION 7 NOTES:

For industrial use only. Keep out of reach of children. Not for internal consumption.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Occupational Exposure Limit Values:

 $\begin{array}{l} \mbox{Rosin flux fumes (as total resin acids)} \\ \mbox{MEL: } 0.05 \mbox{ mg/m}^3 \mbox{ Bh TWA}. \\ \mbox{MEL: } 0.15 \mbox{ mg/m}^3 \mbox{ 15 min}. \end{array}$

Extraction is necessary to remove fumes evolved during reflow.

Also see section 3.

ENGINEERING CONTROLS: Use only with production equipment designed for use with solder wire.

VENTILATION: Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLVs.

RESPIRATORY PROTECTION: A (US: NIOSH; EU: EN 140:1998, EN 14387:2004 A)-approved air-purifying respirator with fume/organic chemical cartridge should be worn when airborne concentrations may be exceeded. General and local exhaust ventilation is the preferred means of protection.

EYE PROTECTION: Use with appropriate eye protection: Goggles or face shield (EU: EN 166-S 3 9).

SKIN PROTECTION: Protective gloves should be worn when the possibility of skin contact exists (EU: EN 374-1:2003).

PROTECTIVE CLOTHING OR EQUIPMENT: Work clothes should be worn and laundered in accordance with current Lead (Pb) standards (US: OSHA).

WORK HYGIENIC PRACTICES: Cosmetics/Food/Drink/Tobacco should not be consumed or used in areas where solder products may be used. Always wash hands after handling soldering products and before applying or using cosmetics/food/drink/tobacco.

OTHER: Maintain eye wash stations in work areas. Avoid the use of contact lenses in high fume areas. Clean protective equipment regularly. Clean up spills immediately.

9. PHYSICAL AND CHEMICAL PROPERTIES

SECTION 9 NOTES:

Other physical and chemical properties depend on alloy composition.

10. STABILITY AND REACTIVITY

STABILITY:	Stable
CONDITIONS TO AVOID (STABILITY):	NE
INCOMPATIBILITY (MATERIAL TO AVOID):	Oxidizing materials, acids, hydrogen peroxide, bases
HAZARDOUS DECOMPOSITION/BY-PRODUCTS:	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
POSSIBILITY OF HAZARDOUS REACTIONS:	NE

11. TOXICOLOGICAL INFORMATION

INHALATION:

This product does not present a risk at ambient temperatures. The flux fumes evolved during soldering will irritate the nose, throat and lungs. Repeated or prolonged exposure to flux fumes may cause an allergic affect which may lead to occupational asthma.

SKIN:

Contact with flux fumes and flux residues may cause irritation and sensitization.

EYES:

Flux fumes may cause irritation.

Health Hazards (acute and chronic): Contact with dust and fumes may cause skin, eye and respiratory irritation. Ingestion and/or inhalation of material or fumes may result in flu like symptoms, insomnia, muscle weakness, nausea and abdominal pain. Gross inhalation or ingestion may be toxic and can result in death. Symptoms of toxicity may take hours or days to manifest. Chronic exposures, inhalation and ingestion, may result in kidney, red blood cell, reproductive and nervous system effects. Health effects may be cumulative over many exposures. Studies show that health risks vary by individual. Minimize exposure as a precaution. See OSHA 29CFR 1910.1025(subpart Z) for more information.

ACUTE TOXICITY:

Product/Ingredient Name	Result	Species	Dose	Exposure
Rosin	LD50 Oral	Rat	7600 mg/kg	-
Terpineol	LD50 Oral	Rat	2000 mg/kg	-
	LD50 Inhalation	Rat	4.76 mg/l	4 hours
	LD50 Dermal	Rat	2000 mg/kg	-
Maleic acid	LD50 Oral	Rat	708 mg/kg	Remarks: Behavioral:

	LD50 In LD 50 D	ermal	Rat Rabbit		720 mg/m³ 1560 mg//kg		Convulsions or effect on seizure threshold. Behavioral: Muscle weakness. Gastrointestinal: Ulceration or bleeding from stomach. 1 hour Remarks: Behavioral: Tremor
Antimony	LD50 In		Rat		7000 mg/kg		-
Silver	LD50 O	ral	Mouse		100 mg/kg		-
SERIOUS EYE DAMAGE/I RESPIRATORY OR SKIN GERM CELL MUTAGENIC CARCINOGENICITY:	SENSITIZAT	ION: NE NA					
OSHA: NA		ACGIH: NA		NTP: NA		IARC:	NA
REPRODUCTIVE TOXICIT STOT-SINGLE EXPOSURI		NA					
Product/Ingredient Name	e	Category		Route of exp	osure	Target	organs
Maleic acid		Category 3		Not applicable	е	Respira	atory tract irritation
STOT-REPEATED EXPOS ASPIRATION HAZARD:	URE:	NA NA					

SECTION 11 NOTES:

This product has not been tested as a whole to determine its hazards. Synergistic or additive effects of the above chemicals are unknown, as are the effects of exposure to these chemicals in addition to others present in the work place. See Section 2 for additional health hazards.

12. ECOLOGICAL INFORMATION

TOXICITY:

Product/Ingredient Name	Result	Species	Exposure
Silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia	48 hours
		reticulata	
	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
Rosin	Acute LC50 60.3 mg/l Fresh water	Brachydanio rerio (zebra fish)	96 hours
Terpineol	Acute LC50 62.80 mg/l Fresh water	Danio rerio (zebra fish)	96 hours
	Acute LC50 68 mg/l Marine water	Algae – Pseudokirchneriella	72 hours
	ů – Č	subcapitata (green algae)	
Maleic acid	Acute EC50 316200 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute LC50 5000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/l Fresh water	Daphnia - Daphnia longispina -	48 hours
		Juvenile (Fledgling, Hatchling,	
		Weanling)	
	Acute IC50 13 µg/l Fresh water	Algae - Pseudokirchneriella	72 hours
		subcapitata - Exponential	
	A suite LOEO E 4 mar/l Manina suistan	growth phase	70 h e ume
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/l Marine	Crustaceans - Amphipoda -	48 hours
	water	Adult	40 10015
	Acute LC50 7.56 µg/l Marine water	Fish - Periophthalmus waltoni -	96 hours
		Adult	
	Chronic NOEC 2.5 µg/l Marine	Algae - Nitzschia closterium -	72 hours
	water	Exponential growth phase	
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum	3 days
	5	demersum	
	Chronic NOEC 0.02 mg/l Fresh	Crustaceans - Cambarus	21 days
	water	bartonii - Mature	
	Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.8 µg/l Fresh	Fish - Oreochromis niloticus -	6 weeks
	water	Juvenile (Fledgling, Hatchling,	
		Weanling)	

PERSISTENCE AND DEGRADIBILITY: BIOACCUMULATIVE POTENTIAL:

Product/Ingredient Name	LogP _{ow}	BCF	Potential
Silver	-	70	Low

NE

Rosin	1.9 to 7.7	-	High
Terpineol			NE
Maleic acid	-1.3	-	Low

MOBILITY IN SOIL:	NE
RESULT OF PBT and vPvB ASSESSMENT:	Not applicable
OTHER ADVERSE EFFECTS:	NE

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Scrap and waste should be recycled or stored in a dry, sealed container for later disposal. Disposal must be in accordance with Federal, State/Provincial, and Local Regulations.

OTHER PRECAUTIONS: Avoid skin & eye contact, inhalation & ingestion of fumes and material. Wash contaminated clothing before reuse. Keep away from children.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

UN Number:	Not available
UN Proper Shipping Name:	Not available
Packaging Group:	Not applicable
Environmental Hazards:	None

TRANSPORT HAZARD CLASSES:

US DOT Hazardous Material Classification:
Water Transportation:
IATA Hazardous Material Classification:
ADR Road Regulations
IMDG Sea Regulations
ADG Land Transportation

Non-Hazardous Non-Hazardous Non-Hazardous Not regulated Not regulated Not regulated

15. REGULATORY INFORMATION

All ingredients used to manufacture this product are listed on the EPA TSCA Inventory. Finished product is not listed on the EPA TSCA Inventory.

U.S. FEDERAL REGULATIONS:	Not regulated
STATE REGULATIONS:	Not regulated
INTERNATIONAL REGULATIONS:	Not regulated
AUSTRALIAN REGULATIONS:	Not regulated

16. OTHER INFORMATION

PREPARATION INFORMATION:

This update supersedes all previously released documents.

DISCLAIMER:

The information and recommendations contained within this publication have been compiled from sources believed to be reliable and to represent the best information available to Chip Quik at the time of issue. No warranty, guarantee, or representation is made by Chip Quik nor does Chip Quik assume any responsibility in connection there within; nor can it be assumed that all acceptable safety measures or other safety measures may not be required under particular or exceptional conditions or circumstances. The data on this Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet as a source for hazard information.

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